

HOSE ASSEMBLY INSTRUCTIONS

If you received hose in Un-cut lengths you will need to put masking tape around the hose where you want to cut it. You will need to use a shear, bolt cutters or a die grinder (Dremel) to cut the hose. After the cut carefully remove the tape.



This is a hose ready for assembly



Place the ferrule at an angle to the hose. Make sure that the thin end of the ferrule goes on first.



Try to get as much hose in the ferrule. Keep it at an angle and try not to let the braid on the hose start to flare out.



Now that you have as much hose in the ferrule as you can get, apply pressure to the ferrule to hold it in place.



Use a pair of pliers to compress the braid so it will fit in the ferrule. You will need to make sure not many braids stray to the outside of the ferrule. Use slight pressure to get the ferrule to slide over the braid.



Now that you have the braid in the ferrule twist the ferrule over the hose.



Push hose onto flat surface to get the ferrule to seat all the way.



Pull back the ferrule about a half inch. You may need to use your pliers. Now repeat all the steps to the other side.



Now take your completed Hose Assembly and slide it onto your existing barb fittings. If hose I.D. is too small you can drill the inside of the hose to fit.

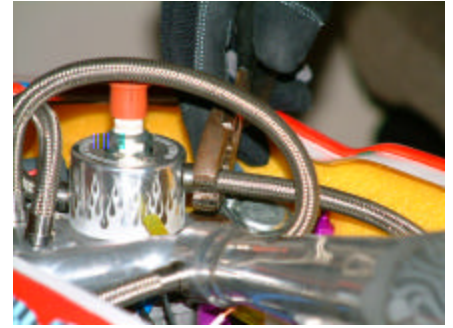
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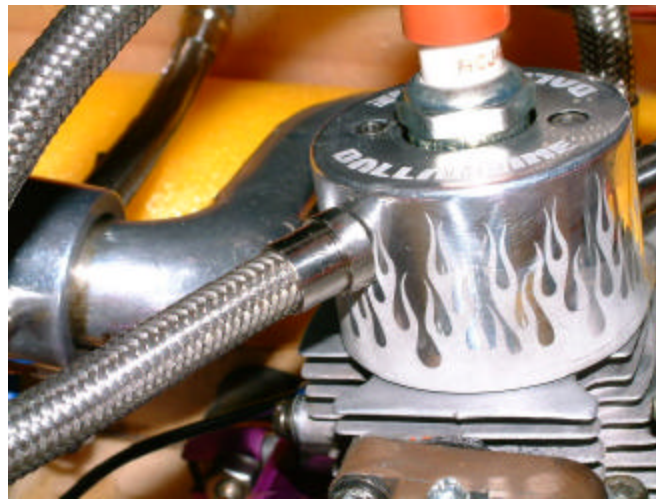
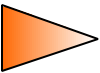
Fit over barb should be snug and make sure goes on as far as it can.



Take your pliers and put them on the ferrule to slide it over the hose. Twist the ferrule side to side while sliding it on.



It may take a lot of pressure to slide it over as it compresses the hose onto the barb. Make sure you slide the ferrule all the way over the barb including the hex.



This is what the finished product should look like. If you need to remove the hose use pliers to turn the ferrule side to side and move it back about a half inch and wiggle the hose off.

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